

Lloyd's Register Verification

The Management System for:

ISO 3834-2: 2005

**Quality Requirements for the Fusion Welding of Metallic Material –
Comprehensive Quality Requirements**

In accordance with LRV procedures, it is hereby certified that:

Portabello-RMF Engineering Ltd
Holbrook, Sheffield,
S20 3FR, United Kingdom

Applies a quality and welding management system in line with the above standard for the following scope:

Product Type:	Pressure Vessels, shell and tube heat exchangers and special fabrications.
Product Standards:	PD5500, ASME VIII Div 1, Client Specifications.
Welding and Inspection Standards:	EN ISO 15614 parts 1, 5, 7 & 8, EN287-1, EN ISO 9606 Parts 1, 4, 5, EN ISO 5817, ASME IX.
Parent Materials:	Material Groups 1, 5, 8, 9, 10, 51-54, 61-62 as per PD CEN ISO/TR15608.
Welding and Allied Processes:	BS EN ISO 4063: 2010: 111, 121, 136, 141.
Responsible Welding Co-ordinator:	Mark Horspool : Comprehensive knowledge qualified by Interview based on experience

Certificate Number COV1618158/2
Original Approval 14 April 2016
Current Certificate 14 April 2016
Expiry Date 06 January 2017



S. C. Emeny on behalf of Lloyd's Register Verification

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Comments

Validity of the Certificate

This Certificate remains valid provided:

There is no change to the Recognised Welding Coordinator.

LRV is permitted to perform the annual verification.

No modifications occur which affect the validity of the certificate. If such modifications do occur LRV is to be informed immediately by the manufacturer so that a decision on validity of the certificate can be made.

Note:

If a valid certificate is to be renewed, the renewal must be applied for at least **two months** before the end of the period of validity of the current certificate.