



Certificate No : MD00/4257/0002/PB

Appendix 1

**PORTOBELLO-RMF ENGINEERING LTD.**

**3 Longacre Close**

**Holbrook**

**Sheffield**

**S20 3FR**

**United Kingdom**

### Fusion Welded Pressure Vessels Class 2.1

Category	Grades	Supply condition	Maximum thickness (mm)	Impact test temperature (degrees Celcius)
Group A	SAW	As Welded	25.0	-50
	SMAW	As Welded	25.0	N/A
	GTAW	As Welded	25.0	-50
Group B	GTAW	As Welded	25.0	-50
	FCAW	As Welded	25.0	-50

**GTAW process approved for the welding of root run only.**

**SMAW process approved for the maximum weld thickness of 8 mm.**

**Valid Until : 24 November 2019**  
**Date of Issue : 17 January 2017**

**Jaspal Nirankari**

Principal Welding Specialist to Lloyd's Register EMEA  
A member of the Lloyd's Register group



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**United Kingdom**

has been approved as a manufacturer in accordance with the requirements of Lloyd's Register for :-

**Fusion Welded Pressure Vessels Class 2.1**

This approval is subject to compliance with the Lloyd's Register Rules for the Classification of Ships. The full details of the processes, products and grades to which this approval applies are given in the Appendix of this certificate.

Lloyd's Register is to be notified of any change that may affect the validity of this Certificate.

This Certificate is issued to the above manufacturer and is valid until the date given below.

**Valid Until : 24 November 2019**  
**Date of Issue : 17 January 2017**

A handwritten signature in blue ink, appearing to read 'Jaspal Nirankari', is written over a horizontal line.

**Jaspal Nirankari**  
Principal Welding Specialist to Lloyd's Register EMEA  
A member of the Lloyd's Register group