
Fusion Welded Pressure Vessels Class 1

Manufacturer	Portobello-RMF Engineering Ltd
Address	3 Longacre Close, Holbrook, Sheffield, S20 3FR, United Kingdom
Type	Fusion Welded Pressure Vessels Class 1
Limitations	GTAW process approved for the welding of root run only for Group B base materials.

This approval is subject to compliance with the Lloyd's Register Rules for the Classification of Ships. The full details of the processes, products and grades to which this approval applies are given on subsequent pages of this certificate.

This certificate is issued to the named manufacturer, and is valid until the expiry date specified. Lloyd's Register is to be notified of any change that may affect the validity of this certificate, and reserves the right to cancel or withdraw this certificate.



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Fusion Welded Pressure Vessels Class 1	Group A	Grades	Maximum Thickness	Units
As Welded	-	GTAW	20.00	mm
As Welded	-	GMAW	30.00	mm
Fusion Welded Pressure Vessels Class 1	Group A	Grades	Test Temperature	Units
As Welded	-	GTAW	-50.00	Degree Celsius
As Welded	-	GMAW	-50.00	Degree Celsius
Fusion Welded Pressure Vessels Class 1	Group B	Grades	Maximum Thickness	Units
As Welded	-	GTAW	30.00	mm
As Welded	-	SMAW	30.00	mm
Fusion Welded Pressure Vessels Class 1	Group B	Grades	Test Temperature	Units
As Welded	-	GTAW	-50.00	Degree Celsius
As Welded	-	SMAW	-50.00	Degree Celsius



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